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PATENT APPLICATION

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IN THE U.S. PATENT AND TRADEMARK OFFICE
Express Mail Label No.: EL 388 783 484 US
Attorney Docket No.: OPS Case 486
March 22, 2000

Box Patent Application
Assistant Commissioner for Patents

Washington, DC 20231

Sir:

Tigano

Inventor(s): Yoshio SATO

INVENTOR (S) : TOSHIO SHIBA

DRIVING UNIT OF A WELDING EQUIPMENT

Enclosed are:

[X] Specification

Declaration or Oath

[X] 6 Drawing Sheets [X] Formal

[] Informal

[] Preliminary Amendment Cancelling Claims

[] Amendment Before First Office Action

[X] Information Disclosure Statement

[X] 1 Statement(s) re small entity (37 CFR 1.9 and 1.27)

[X] Assignment, with Recordation Form Cover Sheet

[X] Acknowledgment Postal Card

[X] Priority is claimed under 35 USC 119 based on Japanese Application Nos. 11-57724, filed June 4, 1999, and 2000-000744, filed January 6, 2000.

[] A certified copy of the priority application is enclosed.

The filing fee is calculated as shown below, after entering any enclosed Amendment which requests entry before such calculation:

For	No. Filed	No. Extra	() LG Entity	RATE	(x) SM Entity	Fee
Basic Fee			\$690.00		\$345.00	\$345.00
Total Claims	(15 - 20 = 0)		x \$ 18.00		x \$ 9.00	0.00
Indep. Claims	(1 - 3 = 0)		x \$ 78.00		x \$ 39.00	0.00
[] Multiple Dep. Claim			+ \$260.00		+ \$130.00	0.00
* * * TOTAL FILING FEE * * *						\$ 345.00

[X] A Check for \$385.00 is enclosed to cover fees.

Please charge my Deposit Account No. 06-1382 in the amount of \$_____. A duplicate copy of this sheet is enclosed.

The Commissioner is hereby authorized to charge payment of the following fees associated with this communication or to credit any overpayment to Deposit Account No. 06-1382. A duplicate copy of this sheet is enclosed.

Any additional filing fees required under 37 CFR 1.16

Any patent application processing fees under 37 CFR 1.17

Pursuant to 37 CFR 1.52, the enclosed application is in the form of a foreign language text:

An English translation and a statement that the English translation is accurate are enclosed.

Please notify the undersigned of the due date for submitting an English translation and a statement that the English translation is accurate.

An enclosed check includes the \$130.00 fee (37 CFR 1.17k) for processing a foreign language text.

Respectfully submitted,

IN DUPLICATE



Dale H. Thiel

DHT/jp

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Encl: Listed above

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PATENT APPLICATION

"Express Mail" Mailing Label No.: EL 388 783 484 US

Date of Mailing: March 22, 2000

Applicant(s): Yoshio SATO

Title: DRIVING UNIT OF A WELDING EQUIPMENT

Serial No.: Unknown

Filed: Unknown

Atty Docket No.: OPS Case 486

Assistant Commissioner for Patents

Washington DC 20231

EXPRESS MAILING CERTIFICATE

Sir:

I hereby certify that the attached paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington DC 20231.

FLYNN, THIEL, BOUTELL & TANIS, P.C.

By: Amy S. Cunningham

Date: March 22, 2000

Document(s) attached: Patent Application Transmittal,
with listed enclosures

Telephone: (616) 381-1156

191.9912

Applicant or Patentee: Yoshio SATO

Serial or Patent No.: _____

Filed or Issued: _____

For: DRIVING UNIT OF A WELDING EQUIPMENTAtty. Docket: OPS Case 486

**STATEMENT CLAIMING SMALL ENTITY STATUS
(37 CFR 1.9(f) and 1.27(c)) - SMALL BUSINESS CONCERN**

I hereby state that I am

the owner of the small business concern identified below:
 an official of the small business concern empowered to act on behalf of the concern identified below:

Name of Concern: Obara CorporationAddress of Concern: 4-2-37 Ogami, Ayase-shi, Kanagawa-ken 252-1104, Japan

I hereby state that the above identified small business concern qualifies as a small business concern, as defined in 13 CFR 121.12, and reproduced in 37 CFR 1.9(d), for purposes of paying reduced fees to the United States Patent and Trademark Office under Sections 41(a) and (b) of Title 35, United States Code, in that the number of employees of the concern, including those of its affiliates, does not exceed 500 persons. For purposes of this statement, (1) the number of employees of the business concern is the average over the previous fiscal year of the concern of the persons employed on a full-time, part-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are affiliates of each other when either, directly or indirectly, one concern controls or has the power to control the other, or a third party or parties controls or has the power to control both.

I hereby state that rights under contract or law have been conveyed to, and remain with, the small business concern identified above, with regard to the invention described in

the specification filed herewith.
 application no. _____, filed _____.
 patent no. _____, issued _____.

If the rights held by the above-identified small business concern are not exclusive, each individual, concern or organization having rights to the invention is listed below* and no rights to the invention are held by any person, other than the inventor, who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each such person, concern or organization having any rights in the invention is listed below:

no such person, concern, or organization
 person, concerns or organizations listed below*

*Separate Statements are required from each named person, concern or organization having rights to the invention as to their status as small entities. (37 CFR 1.27)

Full Name _____

Address _____

 individual small business concern nonprofit organization

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate (37 CFR 1.28(b)).

Signature Hiroshi OBARADate: March 14, 2000Name of Person Signing Hiroshi OBARA

Title of Person _____

Address of Person Signing 4-2-37 Ogami, Ayase-shi, Kanagawa-ken 252-1104, Japan

SPECIFICATION

DRIVING UNIT OF A WELDING EQUIPMENT

5

BACKGROUND OF THE INVENTION

1. Field of the Invention:

The invention relates to a driving unit of a welding equipment capable of converting a rotary output of a motor into reciprocating motion of a pressure application shaft so that the pressure application shaft can operate a gun arm or a welding jig.

2. Related Art:

There is a known driving unit of a welding equipment provided with a pressure application shaft to be driven by a motor as disclosed, for example, in Japanese Utility Model Registration No. 3042268 and Patent Laid-Open Publication No. 9-144834, wherein a screw shaft is provided on an output shaft extended from a motor by way of a gear and a screw provided on one end of the screw shaft is screwed with a nut formed on the pressure application shaft (hereinafter referred to as a first prior art).

There is a further known driving unit of a welding equipment provided with a pressure application shaft to be driven by a motor as disclosed, for example, in Japanese Patent Laid-Open Publication No. 7-290251, wherein a rotary shaft of a motor is made hollow and a screw shaft is forced to penetrate this hollow portion so that a screw formed on the screw shaft is screwed with a nut fixed to the rotary shaft (hereinafter referred to as a second prior art).

However, in the first prior art, since the screw shaft is provided on the output shaft extended from the motor by way of a gear, a driving unit becomes complex and it becomes long in its entire length, resulting in a drawback of unstable

operation when operating a motor-operated welding equipment.

In the second prior art, although the length of the driving unit becomes long, the diameter of the motor becomes large because the nut is fixed to the rotary shaft of the motor inside the motor and also the moment of inertia becomes large because the diameter of the nut is relatively larger than the screw of the screw shaft, thereby extending the acceleration and declaration time of electrodes when the electrodes open and close as the motor operates.

SUMMARY OF THE INVENTION

The invention has been made in view of the problems of the conventional driving unit of a welding equipment, and it is a first object of the invention to provide a driving unit of a welding equipment capable of reducing the size of the driving unit and reducing the moment of inertia by integrating or substantially integrating a rotary shaft of a motor and a screw shaft so that the driving unit of a welding equipment has an excellent operability.

It is a second object of the invention to provide a driving unit of a welding equipment capable of easily fixing a screw shaft to a rotary shaft by use of fixed means utilizing a friction force without requiring a troublesome operation such as shrinkage fit or cold shrinkage fit.

It is a third object of the invention to provide a driving unit of a welding equipment capable of securing the application of pressure to a workpiece by a pressure application shaft by disposing an elastic body on the axis of the pressure application shaft through which pressure application force exerts.

It is a fourth object of the invention to provide a driving unit of a welding equipment capable of moving a pressure application shaft to a desired standby position when a motor is troubled by forming a machining part for manually turning the screw shaft at the rear end side of the rotary shaft or screw shaft.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a sectional view of a driving unit of a welding equipment according to a first embodiment of the invention;

5 Fig. 2 is a sectional view of a driving unit of a welding equipment according to a second embodiment of the invention;

Fig. 3 is a sectional view of a driving unit of a welding equipment according to a third embodiment of the invention;

10 Fig. 4 is a sectional view of a driving unit of a welding equipment according to a fourth embodiment of the invention;

Fig. 5 is sectional view of a driving unit of a welding equipment according to a fifth embodiment of the invention, particularly a view showing the detail of a machining part thereof on which a manually operating handle is mounted for manually operating the driving unit;

15 Fig. 6 is sectional view of a driving unit of a welding equipment according to a sixth embodiment of the invention, particularly a view showing the detail of a machining part thereof on which a manually operating handle is mounted for manually operating the driving unit; and

20 Fig. 7 is sectional view of a driving unit of a welding equipment according to a seventh embodiment of the invention, particularly a view showing the detail of a machining part thereof on which a manually operating handle is mounted for manually operating the driving unit.

PREFERRED EMBODIMENT OF THE INVENTION

First Embodiment (Fig. 1):

25 A driving unit of a welding equipment according to a first embodiment is described next.

In Fig. 1, a servomotor 1 comprises a winding 3 of a stator that is fixed to

an outer shell 2, a rotor magnetic pole 4 disposed at the inner periphery of the winding 3, and a rotary shaft 5 to which the rotor magnetic pole 4 is fixed, wherein the rotary shaft 5 is journaled by bearings 6 and supported by the outer shell 2 of the servomotor. The rotary shaft 5 is extended toward its output direction and the 5 extended portion constructs a screw shaft 7 on which a male screw 8 is provided to form a ball screw. A machining part 51 to which a manually operating handle is mounted is formed on the end of the rotary shaft 5 opposite to the output side of the rotary shaft 5.

A pressure application shaft 9 is connected, e.g., to a movable arm (not 10 shown) or swingable arm (not shown) by way of a trunnion shaft 10, or, e.g., to a workpiece placing table (not shown) at the front end thereof. The pressure application shaft 9 is journaled by a bearing 12 inside a frame case 11 so as to be reciprocated but not turned. The pressure application shaft 9 is formed of a hollow shaft and has a female screw which is directly provided on the inner peripheral surface at the end thereof and meshes with the male screw 8, so as to form a ball nut 13. Accordingly, the ball nut 13 is integrally formed on the pressure application shaft 9. The rotary shaft 5 of a servomotor 1 is positioned substantially coaxially on the screw shaft 7.

A position detector 14 is engaged in the outer periphery of the rotary shaft 5 20 in the vicinity of the end thereof. Although the nut 13 is integrated with the pressure application shaft 9 in the first embodiment, it may be provided separately and may be integrated with the pressure application shaft 9 by welding or screwing at the end of the pressure application shaft 9.

The driving unit of a welding equipment of the first embodiment comprises, 25 as set forth above, the servomotor 1, rotary shaft 5, screw shaft 7, male screw 8, nut 13 and pressure application shaft 9. In the driving unit of a welding equipment having such a construction, when a three-phase ac current is supplied to the

winding 3 of the stator of the servomotor 1, in a state shown in Fig. 1, the rotor magnetic pole 4 is excited so that the rotary shaft 5 and screw shaft 7 are turned. As the screw shaft 7 is turned, the nut 13 meshing with the male screw 8 of the screw shaft 7 is advanced, so that the pressure application shaft 9 integrated with the nut 13 is also advanced. As a result, the movable arm, swingable arm, or work placing table, or the like performs pressure application operation by way of the trunnion shaft 10.

As mentioned in detail above, since the screw shaft 7 is integrated or substantially integrated with the rotary shaft 5 and the same bearing can be shared by the screw shaft 7 and the rotary shaft 5, the driving unit of a welding equipment can be reduced in length compared with the conventional driving unit of a welding equipment so that the length of the welding equipment is reduced to become compact. Further, since the moment of inertia applied to the servomotor 1 is reduced, moving response of the pressure application shaft 9 and the welding electrodes caused by the servomotor 1 is remarkably enhanced, realizing an efficient welding equipment that has an excellent operability.

As a baffling mechanism of the pressure application shaft 9, there is employed a known baffling mechanism such as a ball spline mechanism provided between the pressure application shaft 9 and the frame case 11, a mechanism using the bearing 12 and its rail.

Further, as shown in Fig. 1, if the machining part 51 on which the manually operating handle is mounted is formed on the end of the rotary shaft 5 opposite to the output side of the rotary shaft 5, the manually operating handle is mounted on the machining part 51 to turn the rotary shaft 5 manually to guide the pressure application shaft 9 to a desired position when the servomotor 1 is troubled.

Although in the first embodiment set forth above, a servomotor is employed as a motor, it is needless to say that a well-known motor such as a stepping motor,

an inverter motor, a reluctance motor or the like may be properly employed as the motor.

Second Embodiment (Fig. 2):

A driving unit of a welding equipment according to a second embodiment is 5 described next.

A ball nut 21 on which a female screw 13 is provided is slidably disposed relative to a pressure application shaft 9 wherein the ball nut 21 is integrally provided on the pressure application shaft 9 by way of a baffling member 22 so that the former is not turned relative to the latter. A conical spring 23 formed of an 10 elastic body is disposed between the tip end of the ball nut 21 and the pressure application shaft 9. A position detector 14 and a electromagnetic brake 24 are disposed on a rotary shaft 5.

Other components of the driving unit of a welding equipment are substantially the same as those of the first embodiment, and hence they are depicted by the same reference numerals and the explanation thereof is omitted.

Although a screw shaft 7 is turned as a servomotor 1 turns, the ball nut 21 is advanced relative to the pressure application shaft 9 while it is slid by the female screw 13 meshing with a male screw 8 formed on the screw shaft 7 as the screw shaft 7 is turned so as to press the conical spring 23 while the conical spring 23 is bent. Since the conical spring 23 formed of the elastic body is disposed on the 20 axis of the pressure application shaft 9 through which the pressure application force exerts, the pressing force toward the conical spring 23 becomes a strong pressing force relative to the pressure application shaft selection means 9, resulting applying an advancing force to the pressure application shaft 9. As a result, the tip end of 25 the pressure application shaft 9 can press and fix a workpiece owing to the advancing force.

If the workpiece is pressed and fixed by the pressure application shaft 9, the

servomotor 1 stops its turning but operates the electromagnetic brake 24 to restraining the rotary shaft 5 from being turned, thereby rendering the pressure application shaft selection means 9 to continuously press and fix the workpiece with certainty.

5 Third Embodiment (Fig. 3):

A driving unit of a welding equipment according to a third embodiment is described next.

A hole 31 through which a screw shaft 7 is inserted is bored in a rotary shaft 5 of a servomotor 1. A power lock mechanism 32 formed by utilizing a 10 wedging operation by an inner ring and an outer ring is disposed between the screw shaft 7 and the rotary shaft 5 so as to fix the rotary shaft 5 to the screw shaft 7. Accordingly, the screw shaft 7 and rotary shaft 5 are commonly journaled by common bearings 6. A nut 33 meshing with the male screw 8 formed on the screw shaft 7 is integrally fixed to the inner periphery of the pressure application shaft 9 at the end thereof.

Other components of the driving unit of a welding equipment are substantially the same of those of the first embodiment, and hence they are depicted by the same reference numerals and the explanation thereof is omitted.

In the third embodiment, the screw shaft 7 is turned as the servomotor 1 turns so that the nut 33 meshing with the male screw 8 formed on the screw shaft 7 is advanced as the screw shaft 7 is turned, whereby the pressure application shaft 9 is advanced.

As mentioned above, since the screw shaft 7 is substantially integrated with the rotary shaft 5 by a fixing unit utilizing a friction force and the bearing of the 25 screw shaft 7 is shared with that of the rotary shaft 5 so that the length of the driving unit is reduced by the length of the shared bearing. As a result, the welding equipment is reduced in length and it becomes compact. Further, since the

moment of inertia applied to the servomotor 1 becomes small, moving response of the pressure application shaft 9 and the welding electrodes caused by the servomotor 1 is remarkably enhanced, realizing a welding equipment that is operable and efficiently.

5 Further, since the rotary shaft 5 and ball screw shaft 7 are separately provided, the combination thereof can be freely selected to enhance flexibility, assembly and maintenance thereof, thereby forming the driving unit of a welding equipment so as to serve a motor-operated welding equipment that is compact and has an excellent operability.

10 Since the screw shaft 7 and the rotary shaft 5 are locked with each other by fastening means utilizing a friction force, the screw shaft 7 can be easily pulled out from the servomotor 1 by unlocking the fastening means.

15 The fastening means utilizing a friction force is not limited to that utilizing a wedging operation as set forth above but includes an apparatus having a principle for generating pressure in liquid medium sealed in a sleeve and expanding the sleeve to perform fastening or the like.

Fourth Embodiment (Fig. 4):

A driving unit of a welding equipment according to a fourth embodiment is described next.

20 In Fig. 4, a rotary shaft 5 of a servomotor 1 is made hollow to form a hollow portion and it is journaled by bearings 6 and supported by an outer shell 2 of the servomotor 1. A ball screw shaft 7 is penetrated into the hollow portion of the rotary shaft 5. A ring 41 and a nut 42 are disposed on one end of the ball screw shaft 7 utilizing a friction force so as to fix the ball screw shaft 7 to the rotary shaft 25. Accordingly, the ball screw shaft 7 is journaled by the common bearings 6 that are shared by the rotary shaft 5. A ball screw 8 is screwed on the other end of the ball screw shaft 7 and is disposed outside the servomotor 1.

A pressure application shaft 9 is journaled by a bearing 12 inside a housing so as to be reciprocated but not turned, while a ball nut 13 meshing with the ball screw 8 is substantially integrally provided with the rear end of the pressure application shaft 9.

5 Other components of the driving unit of a welding equipment are substantially the same of those of the first embodiment, and hence they are depicted by the same reference numerals and the explanation thereof is omitted.

Also in this embodiment, when the ball screw shaft 7 substantially integrated with the rotary shaft 5 is turned, the ball nut 13 meshing with the male screw 8 of 10 the ball screw shaft 7 is advanced, so that the pressure application shaft 9 integrated with the ball nut 13 is also advanced. As a result, a movable arm, a swingable arm, or a work placing table, or the like performs pressure application operation by way of a trunnion shaft 10.

As mentioned in detail above, since the ball screw shaft 7 is substantially integrated with the rotary shaft 5 and is positioned inside the servomotor 1, and also the bearing of the ball screw shaft 7 is shared by the rotary shaft 5 so that the driving unit of a welding equipment can be reduced by the length of the shared bearing compared with the conventional driving unit of a welding equipment so that the welding equipment is reduced in length and becomes compact. Further, since 20 the moment of inertia applied to the servomotor 1 is reduced, moving response of the pressure application shaft 9 and the welding electrodes caused by the servomotor 1 is remarkably enhanced. Still further, since the rotary shaft 5 and ball screw shaft 7 are separately provided, the combination thereof can be freely selected to enhance flexibility, assembly and maintenance thereof, thereby forming 25 the driving unit of a welding equipment so as to serve a motor-operated welding equipment that is compact and has an excellent operability.

Further, since the ball screw shaft 7 and rotary shaft 5 are locked with each

other by fastening means utilizing a friction force such as a wedging operation, they can be fixed to each other without requiring a troublesome operation such as shrinkage fit or cold shrinkage fit. It is possible to easily pull out the ball screw shaft 7 from the servomotor 1 by unlocking the ball screw shaft 7 from the rotary shaft 5. Further, since a machining part 51 is provided on one end of the ball screw shaft 7 on which a manually operating handle is mounted, the ball screw shaft 7 is turned manually by mounting the manually operating handle (not shown) on the machining part 51 when the servomotor 1 is troubled so as to advance the pressure application shaft 9 so that a movable arm or a swingable arm can be guided 10 to a desired opening position.

Fifth Embodiment (Fig. 5):

A driving unit of a welding equipment according to a fifth embodiment is described next.

In Fig. 5, a rotary shaft 5 of the servomotor 1 is formed of a hollow shaft and is supported by the outer shell 2 of the servomotor 1 by way of bearings 6. Further, a ball screw shaft 7 is positioned in the core of the axis of the servomotor 1 and is fixed to the rotary shaft 5 by a power lock mechanism. A screw 8 of the ball screw shaft 7 is screwed with a ball nut 13 provided on the pressure application shaft 9 so that a rotary force of the rotary shaft 5 of the servomotor 1 is converted 20 into a reciprocating motion so as to reciprocate the pressure application shaft 9. This construction is substantially the same as the fourth embodiment, and hence other components are depicted by the same reference numerals and the detail of the construction is omitted.

The ball screw shaft 7 positioned in the core of the axis of the servomotor 25 1 and fixed to the rotary shaft 5 by the power lock mechanism is extended rearward from the body of the servomotor 1 and is connected to a position detector 14.

Although the manually operating part 51 is disposed at the rear of the

position detector 14 in the fourth embodiment, the manually operating part is however positioned as follows in the fifth embodiment.

That is, a relatively large diameter gear 61 forming a driven part for transmitting the of the servomotor 1 is fixed to the ball screw shaft 7 between the 5 front of the position detector 14 and the rear of the body of the servomotor 1. A relatively small diameter gear 62 forming a manually operating driving part for applying a turning torque to the gear 61 of the driven part is positioned eccentrically from the rotary central axis of the servomotor 1, and the gears 61 and 62 mesh directly with each other. The gears 61 and 62 may be connected with each other by 10 way of a serrated toothed belt (not shown).

A machining part 63 comprising, e.g., a manually turning unit such as a machining hole or machining projection is formed on the gear 62 of the driving part so that the gear 62 is operated by a handle or the like by way of a manually operating hole 64.

When the pressure application shaft 9 can not perform a reciprocating motion owing to a trouble in the servomotor 1 or an operation system of the welding equipment, a manually operating handle (not shown) is mounted on the machining part 63 formed on the gear 62 of the driving part so that the ball screw shaft 7 is turned by way of the gears 61, 62 by turning the handle. As a result, the pressure application shaft 9 performs a reciprocating motion so that the pressure application shaft 9 is moved to a desired standby position

Meanwhile, since electronic components or the like are generally disposed on the entire back surface of the position detector 14 that is positioned coaxially with the servomotor 1, the ball screw shaft 7 hardly penetrates the position detector 25 14. However, according to the invention, while the ball screw shaft 7 does not penetrate the position detector 14, the gear 61 of the driven part for transmitting the of the servomotor 1 is formed on the rotary central axis of the servomotor 1

between the front of the position detector 14 and the rear of the body of the servomotor image pickup means 1 and the gear 33 for applying a turning torque to the gear 61 is positioned eccentrically from the rotary central axis of the servomotor 1. As a result, the gear 62 for applying a turning torque to the gear 61 is easily 5 provided to render the driving unit of a welding equipment compact as a whole.

Although the gear 61 of the driven part is formed on the ball screw shaft 7 for transmitting the torque of the servomotor 1, the gear 61 of the driven part for driving the torque may be provided instead of the ball screw shaft 7 in the case that the rotary shaft 5 is extended rearward the body of the servomotor 1 as illustrated in 10 the first to third embodiments.

Sixth Embodiment (Fig. 6):

A driving unit of a welding equipment according to a sixth embodiment is described next.

A gear 62 of a driving part for driving a gear 61 forming a driven part for transmitting the torque of a servomotor 1 is made standby when the servomotor 1 operates. That is, a returning spring 72 formed of an elastic body is biased in guide shaft 71 for holding the gear 62 to form a standby unit. The guide shaft 71 is a h0latch input terminal LE formed in a housing 73 of a position detector 14 and it is jounaled by a bearing 76 of a bearing holding member 75 screwed in the entrance 20 of the hole 74. Depicted by 77 is a manually operating knob and 78 is a dust seal.

In the sixth embodiment, the gear 62 is normally forced to standby upward by the returning spring 72 serving as a standby unit, and hence it does not mesh with the gear 61 so that the gear 62 is not turned when the motor operates.

When a pressure application shaft 9 can not perform the reciprocating motion, the manually operating knob 77 is first pressed against the urging force of the returning spring 72 so that the gear 62 meshes with the gear 61. At this time, 25 when the manually operating knob 77 is turned to turn the gear 62, a ball screw

shaft 7 or rotary shaft 5 is turned by way of the gears 62, 61 so that the pressure application shaft 9 performs a reciprocating motion, and hence the pressure application shaft 9 is moved to a desired standby position.

As mentioned above, since the gear 62 is not turned when the motor 5 operates normally, wasting energy consumption can be reduced.

Seventh Embodiment (Fig. 7):

A driving unit of a welding equipment according to a seventh embodiment is described next.

In the seventh embodiment shown in Fig. 7, a gear 62 of a driving part for 10 driving a gear 61 of a driven part for transmitting the torque of a servomotor 1 is pulled off from a housing 73 of a position detector 14 when the servomotor 1 operates. That is, the diameter of a guide shaft 71 is slightly made larger than that of the gear 62 and the diameter of a hole 74 is formed in the manner that the guide shaft 71 can pass through the hole 74 together with the gear 62. A notched cover 81 formed of rubber is positioned at the entrance of the hole 74 for closing the entrance of the hole 74 so that a foreign matter such as dust is prevented from entering the hole 74 when the gear 62 is removed from the motor 1.

In this seventh embodiment, the gear 62 is normally taken out from the motor 1 by a manually operating knob 77 so that the gears 61 and 62 do not mesh 20 with each other, and hence the gear 61 merely runs idle when the motor 1 operates.

As mentioned above, when the pressure application shaft 9 can not perform the reciprocating motion, the gear 62 is first inserted into the hole 74 using the manually operating knob 77 to permit the gear 62 to mesh with the gear 61. Then, when the gear 62 is turned by turning the manually operating knob 77, the ball 25 screw shaft 7 or the rotary shaft 5 is turned by way of the gears 61 and 62 to permit the pressure application shaft 9 to perform the reciprocating motion so that the pressure application shaft 9 can be moved to a desired standby position.

Also in the seventh embodiment, since the gear 61 merely runs idle when the motor normally operates, wasting energy consumption is reduced.

Since the driving unit of a welding equipment comprises a screw shaft provided integrally with or substantially integrally with a rotary shaft of the motor, a nut provided integrally with or substantially integrally with the pressure application shaft and is screwed with a screw of the screw shaft, and a baffling mechanism provided on the pressure application shaft, wherein the rotary shaft of the motor is positioned substantially coaxially with the screw shaft and a rotary force outputted from the rotary shaft of the motor is converted into a reciprocating motion of the pressure application shaft, it is possible to provide the driving unit of a welding equipment capable of reducing the size of the driving unit, of reducing the moment of inertia, and of being compact and having an excellent operability.

Further, since the screw shaft is substantially integrally provided on the rotary shaft of the motor by fixing the former to the latter utilizing a friction force, it is possible to provide the driving unit of a welding equipment capable of fixing both the screw shaft and the rotary shaft to each other without requiring a troublesome operation such as shrinkage fit or cold shrinkage fit.

Still further, since the elastic body is disposed on the axis of the pressure application shaft through which the pressure application force exerts, and the electromagnetic brake is disposed on the rotary shaft of the motor, it is possible to provide the driving unit of a welding equipment capable of securing the application of pressure to a workpiece by a pressure application shaft.

or screw shaft opposite to the output side of the rotary shaft, on which a manually operating handle is mounted, it is possible to provide the driving unit of a welding equipment capable of moving a pressure application shaft to a desired standby position when a motor is troubled.

What is claimed is:

1. A driving unit of a welding equipment provided with a pressure application shaft that is driven by a motor comprising:

5 a screw shaft provided integrally with or substantially integrally with a rotary shaft of the motor;

a nut provided integrally with or substantially integrally with the pressure application shaft and is screwed with a screw of the screw shaft; and

a baffling mechanism provided on the pressure application shaft;

10 wherein the rotary shaft of the motor is positioned substantially coaxially with the screw shaft and a rotary force outputted from the rotary shaft of the motor is converted into a reciprocating motion of the pressure application shaft.

2. The driving unit of a welding equipment according to Claim 1, wherein the screw shaft is integrally provided on the rotary shaft of the motor by extending the rotary shaft of the motor in the output direction of the motor to form the screw shaft on the extension portion.

3. The driving unit of a welding equipment according to Claim 1, wherein the screw shaft is substantially integrally provided on the rotary shaft of the motor by boring a hole at the output side of the rotary shaft of the motor, and inserting one end of the screw shaft into the hole.

20 4. The driving unit of a welding equipment according to Claim 1, wherein the screw shaft is substantially integrally provided on the rotary shaft of the motor by rendering the rotary shaft of the motor hollow to form a hollow portion and allowing and fixing the screw shaft to penetrate the hollow portion to fix the screw shaft to the hollow portion.

25 5 The driving unit of a welding equipment according to Claim 1, wherein the screw shaft is substantially integrally provided on the rotary shaft of the motor by fixing the screw shaft to the rotary shaft of the motor utilizing a friction force.

6. The driving unit of a welding equipment according to Claim 1, wherein the nut is integrally provided on the pressure application shaft by rendering the pressure application shaft hollow, and forming a screw on the inner periphery of the pressure application shaft at the end thereof.

5 7. The driving unit of a welding equipment according to Claim 1, wherein the nut is substantially integrally provided on the pressure application shaft by rendering the pressure application shaft hollow, and fixing a nut to the inner periphery of the pressure application shaft at the end thereof.

10 8. The driving unit of a welding equipment according to Claim 1, wherein the nut is substantially integrally provided on the pressure application shaft by fixing the nut to the pressure application shaft at the end thereof.

15 9. The driving unit of a welding equipment according to Claim 1, further comprising an elastic body disposed on the axis of the pressure application shaft through which the pressure application force exerts, and electromagnetic brake disposed on the rotary shaft of the motor.

10. The driving unit of a welding equipment according to Claim 1, further comprising a machining part provided on the end of the rotary shaft opposite to the output side thereof, on which a manually operating handle is mounted.

20 11. The driving unit of a welding equipment according to Claim 1, further comprising a machining part provided on the end of the screw shaft opposite to the output side of the rotary shaft, on which a manually operating handle is mounted.

12. The driving unit of a welding equipment according to Claim 1, further comprising a driven part that is provided on the rotary shaft of the motor or the screw shaft and positioned between the rear of a body of the motor and the front of 25 a position detector for transmitting the of the motor and a manually operating driving part that is positioned eccentrically from the screw shaft for transmitting a turning torque to the driven part.

13. The driving unit of a welding equipment according to Claim 12, wherein the driven part is formed of a gear, and further comprising a machining part that is manually operable and is formed in a gear of the driving part connected to the gear of the driven part directly or by way of a serrated toothed belt.

5 14. The driving unit of a welding equipment according to Claim 12, wherein
the driven part is formed of a gear, the driving part meshing with the gear of the
driven part is formed of a gear, and further comprising a standby unit formed of an
elastic body for displacing the position of the gear of the driving part, wherein the
gear of the driving part is rendered standby when the motor is operated by the
10 standby unit.

15. The driving unit of a welding equipment according to Claim 12, wherein the driven part is formed of a gear, the driving part meshing with the gear of the driven part is formed of a gear, and further comprising a guide shaft integrally provided with the gear of the driving part, wherein the gear of the driving can be taken out from the motor by the guide shaft when the motor operates.

ABSTRACT

There is provided a driving unit of a welding equipment capable of reducing the size of the driving unit, of reducing the moment of inertia, and of being compact and having an excellent operability. The driving unit of a welding equipment 5 provided with a pressure application shaft that is driven by a motor comprises a screw shaft provided integrally with or substantially integrally with a rotary shaft of the motor, a nut provided integrally with or substantially integrally with the pressure application shaft and is screwed with a screw of the screw shaft, and a baffling mechanism provided on the pressure application shaft, and wherein the 10 rotary shaft of the motor is positioned substantially coaxially with the screw shaft and a rotary force outputted from the rotary shaft of the motor is converted into a reciprocating motion of the pressure application shaft.

FIG. 1

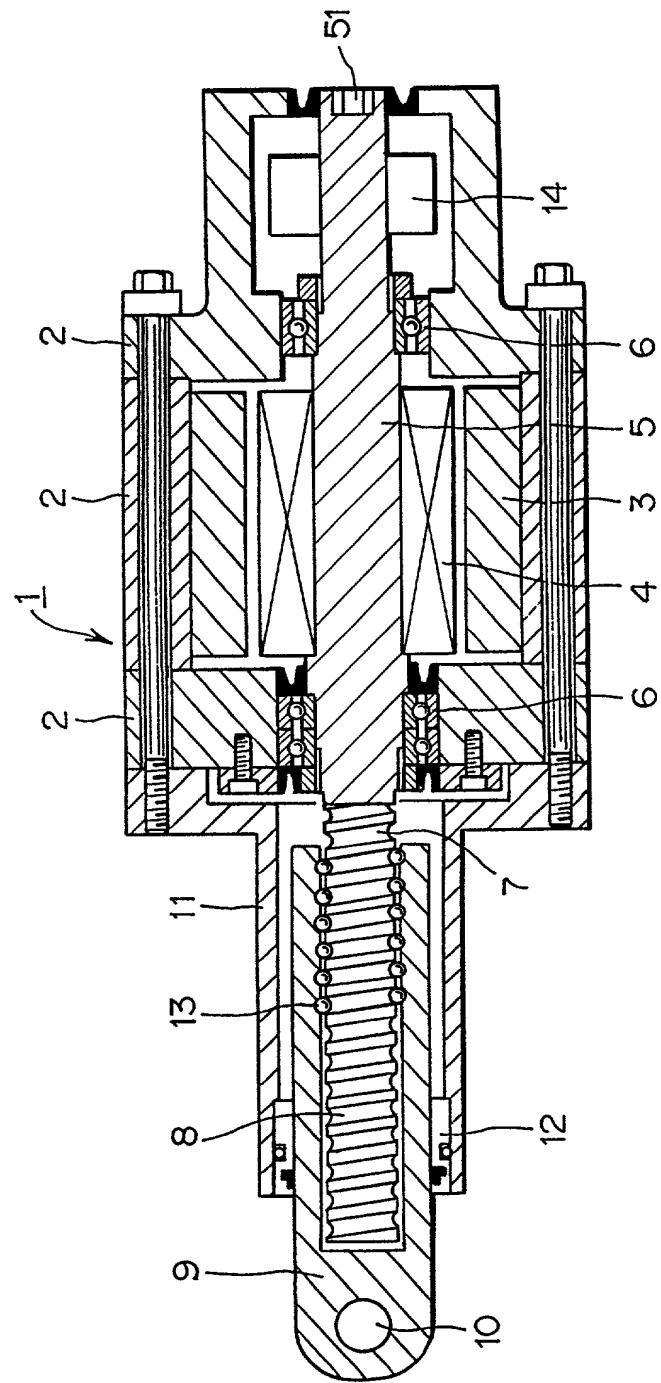


FIG. 2

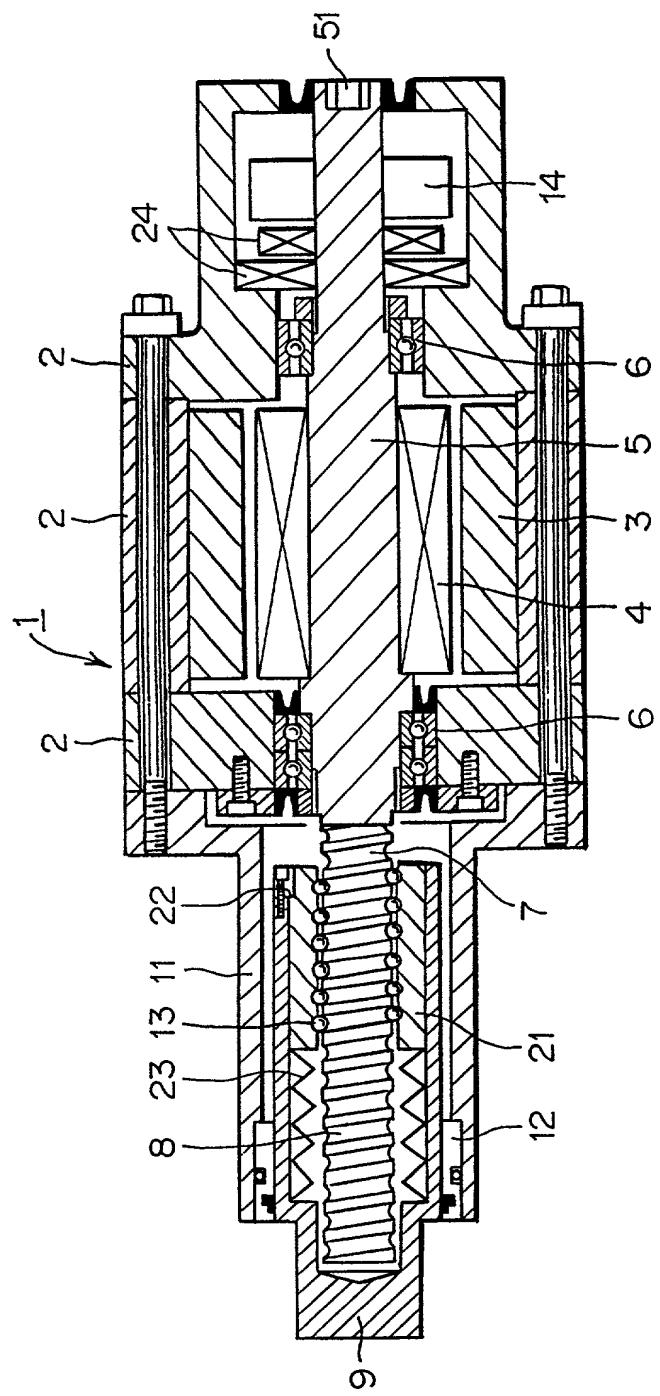


FIG. 3

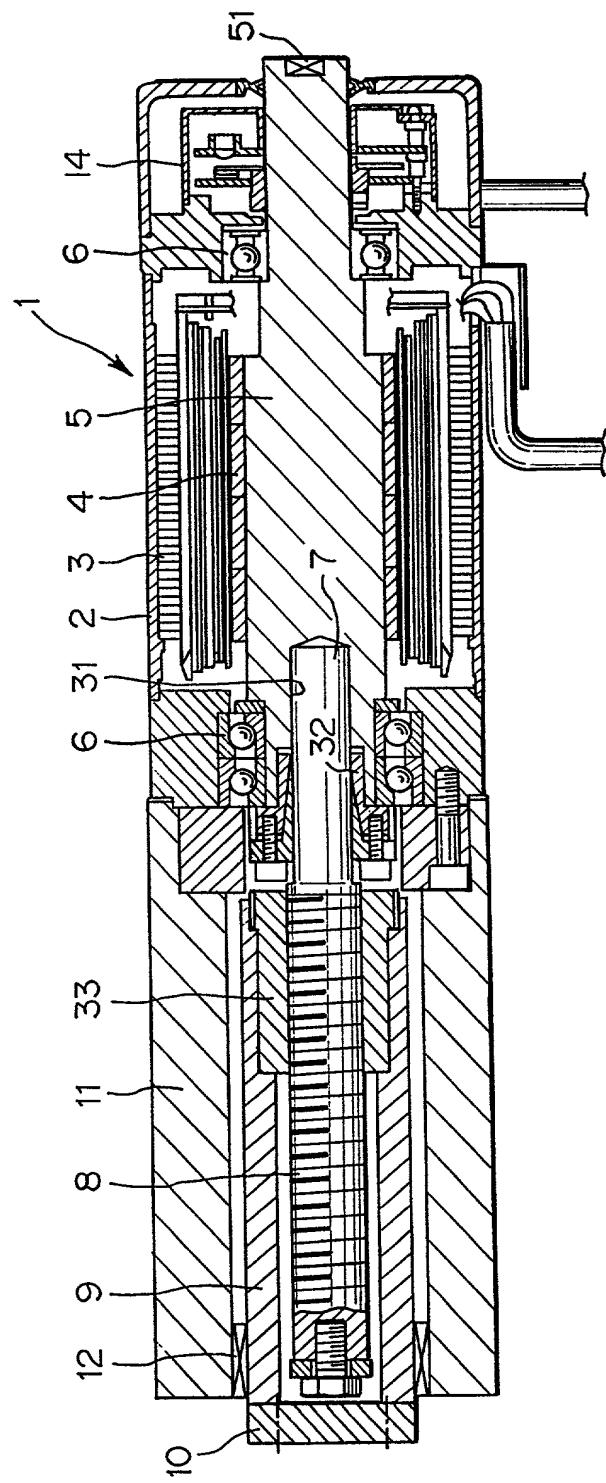
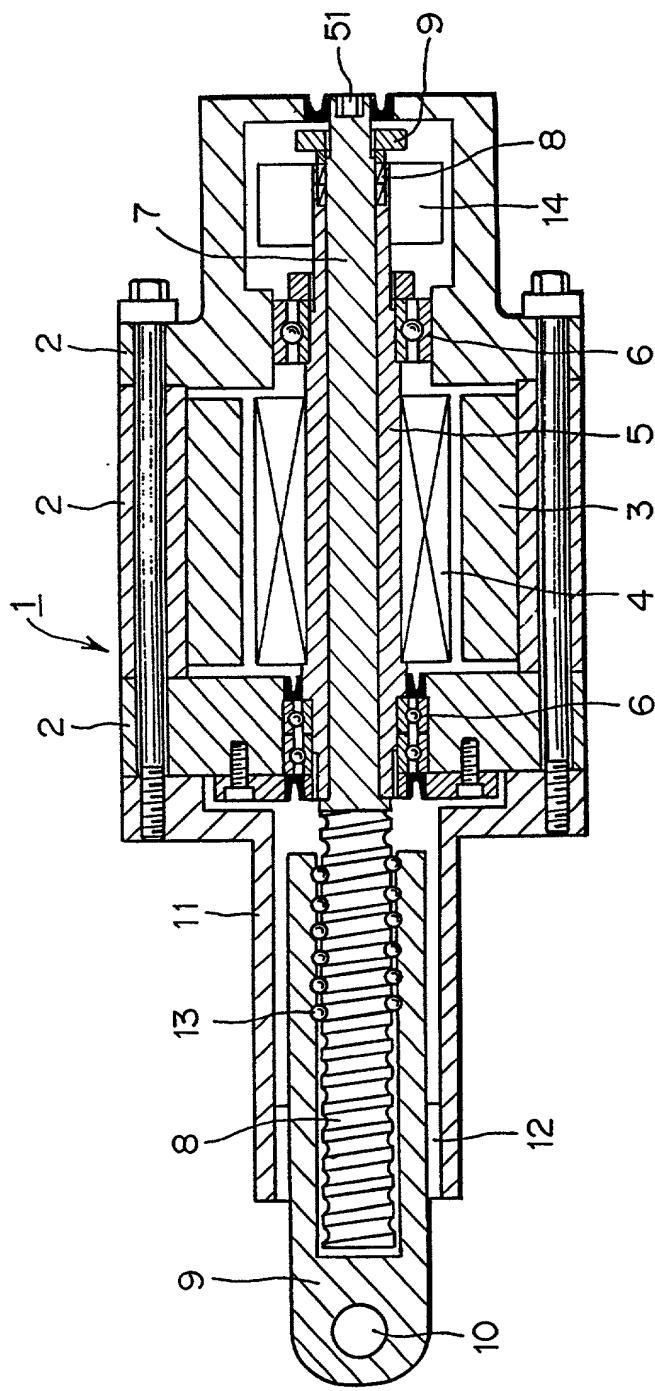


FIG. 4



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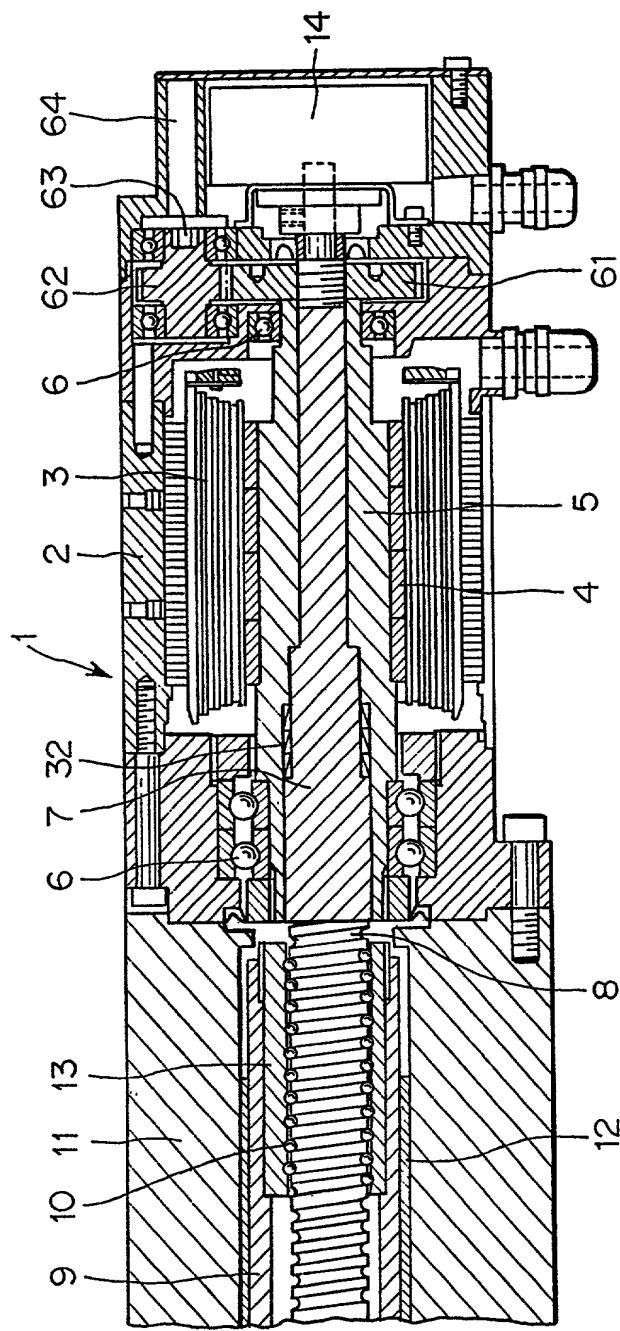


FIG. 6

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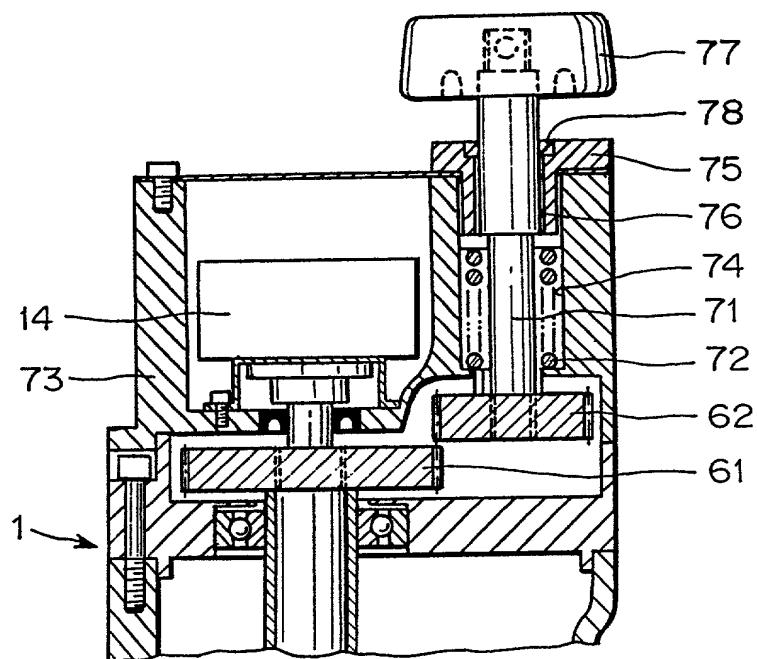
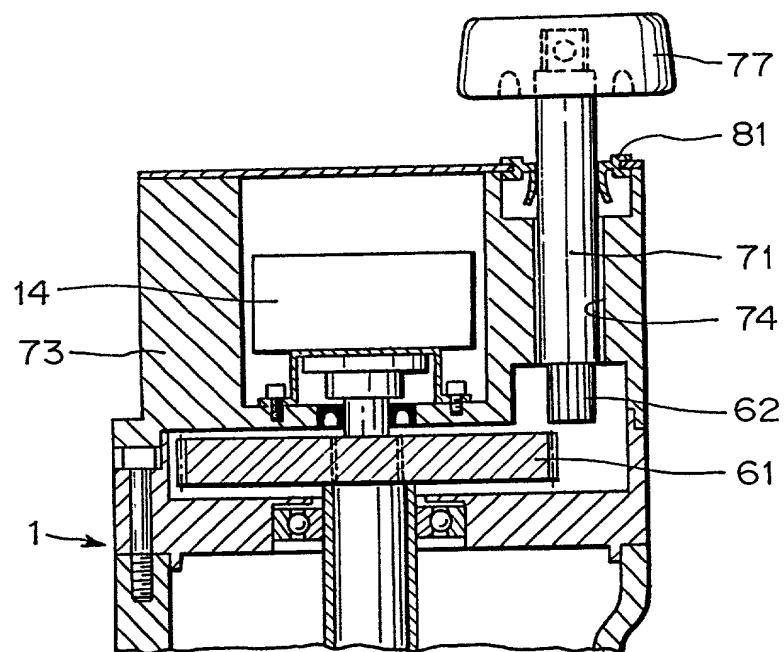


FIG. 7



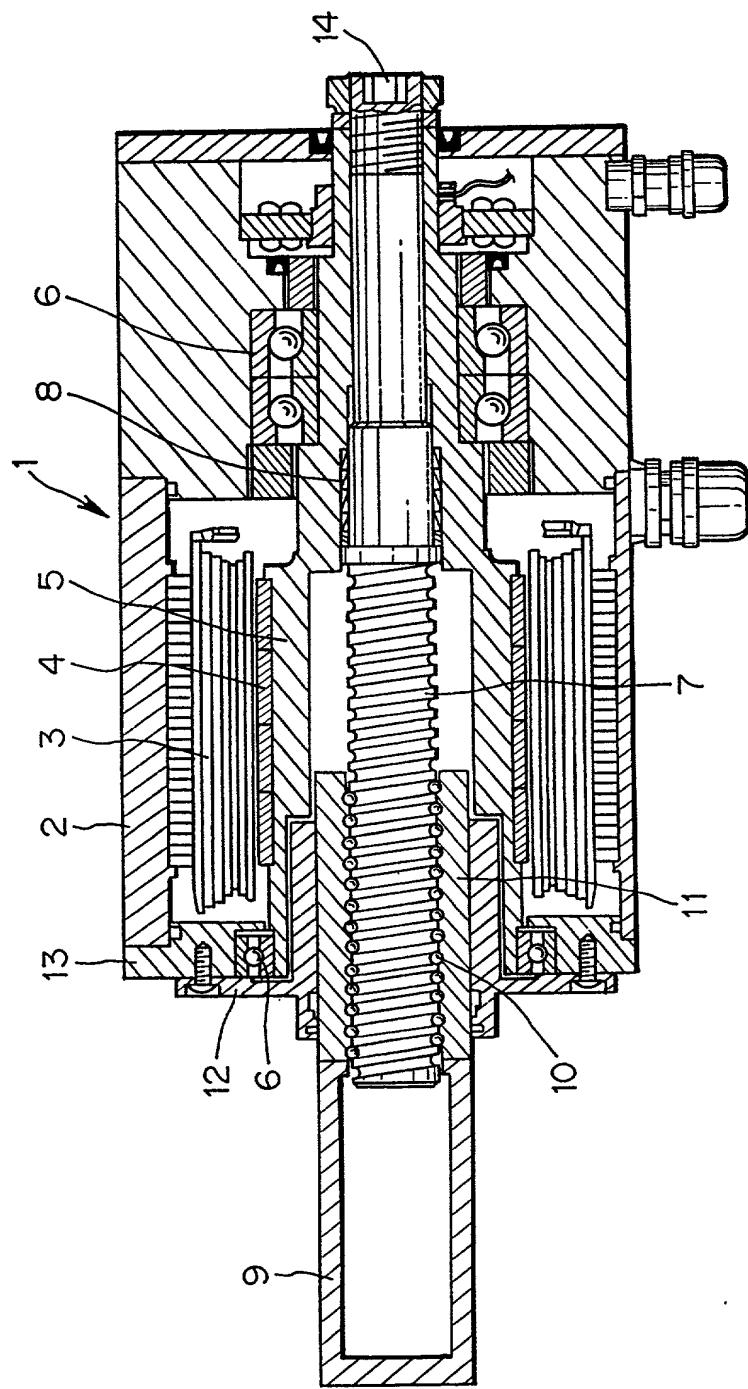
JC525 U.S. PTO
09/533554

03/22/00

DRAWINGS FROM ~~coPENDING~~
APPLICATION ENTITLED
"DRIVING UNIT OF A WELDING EQUIPMENT"

(Atty. Ref.: OPS Case 485)

FIG. 1

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FIG. 2

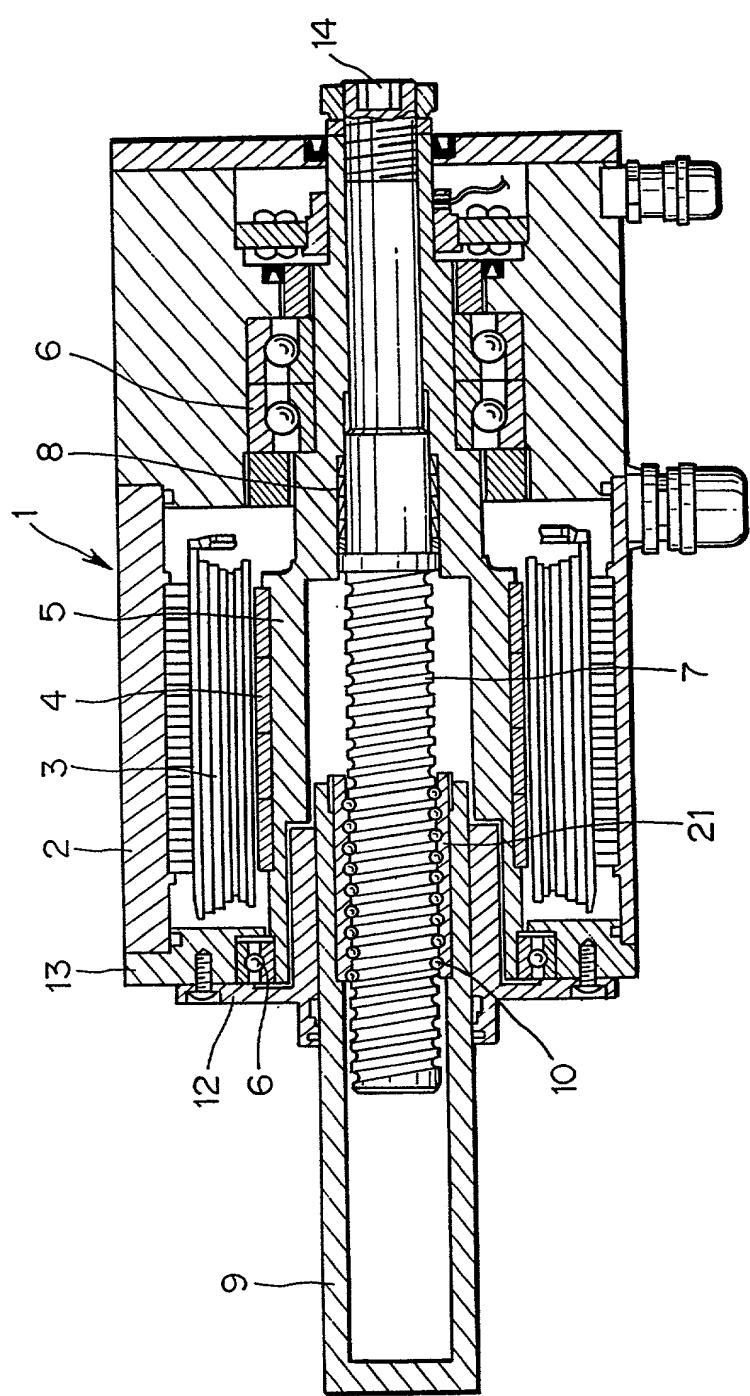


FIG. 3

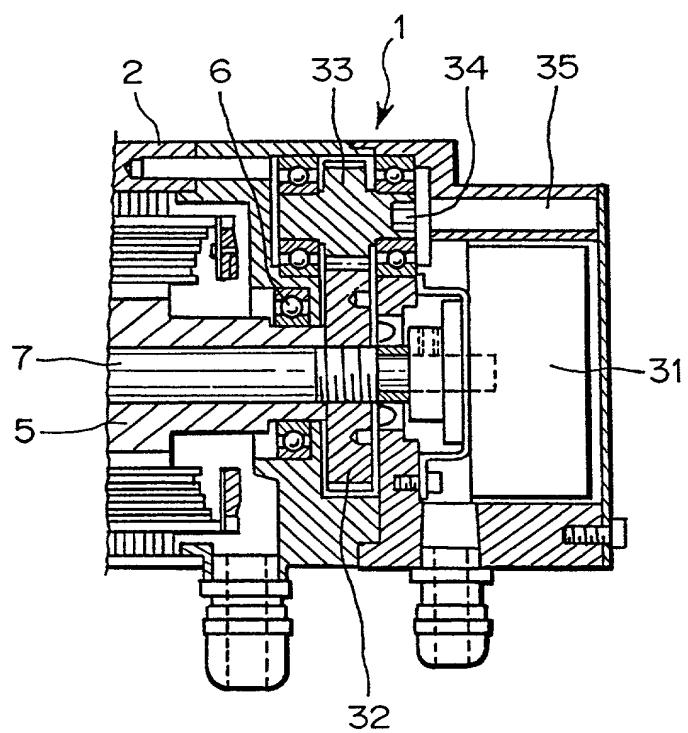


FIG. 4

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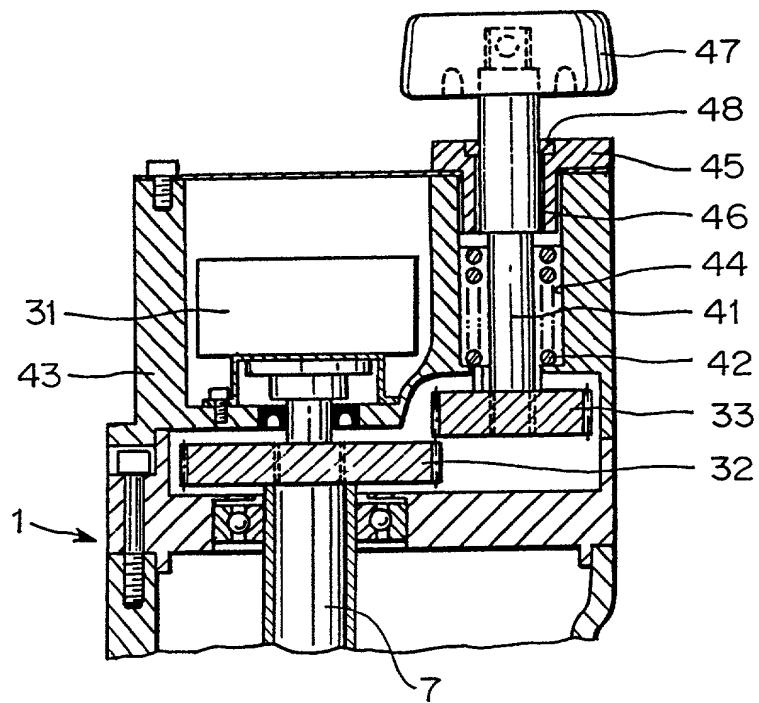
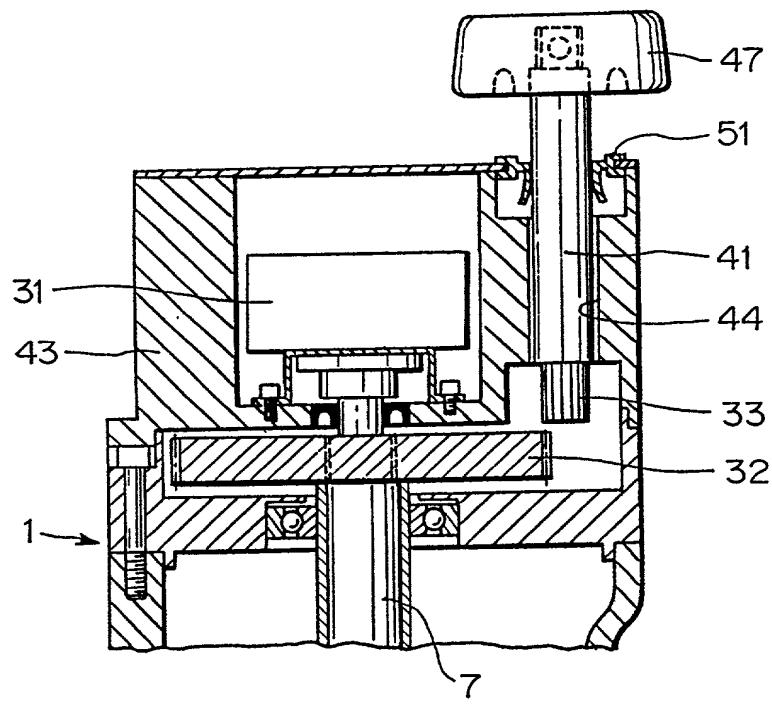


FIG. 5



Declaration and Power of Attorney For Patent Application

特許出願宣言書及び委任状

Japanese Language Declaration

日本語宣言書

下記の氏名の発明者として、私は以下の通り宣言します。

As a below named inventor, I hereby declare that:

私の住所、私書箱、国籍は下記の私の氏名の後に記載された通りです。

My residence, post office address and citizenship are as stated next to my name.

下記の名称の発明に関して請求範囲に記載され、特許出願している発明内容について、私が最初かつ唯一の発明者（下記の氏名が一つの場合）もしくは最初かつ共同発明者であると（下記の名称が複数の場合）信じています。

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

DRIVING UNIT OF A WELDING EQUIPMENT

上記発明の明細書（下記の横でX印がついていない場合は、本書に添付）は、

the specification of which is attached hereto unless the following box is checked:

一月__日に提出され、米国出願番号または特許協定条約国際出願番号を_____とし、
(該当する場合) _____に訂正されました。

was filed on _____
as United States Application Number or
PCT International Application Number
_____ and was amended on
_____ (if applicable).

私は、特許請求範囲を含む上記訂正後の明細書を検討し、内容を理解していることをここに表明します。

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

私は、連邦規則法典第37編第1条56項に定義されるとおり、特許資格の有無について重要な情報を開示する義務があることを認めます。

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私は、米国法典第35編119条(a)-(d)項又は365条(b)項に基き下記の、米国以外の国の少なくとも一ヵ国を指定している特許協力条約365(a)項に基く国際出願、又は外国での特許出願もしくは発明者証の出願についての外国優先権をここに主張するとともに、優先権を主張している、本出願の前に出願された特許または発明者証の外国出願を以下に、枠内をマークすることで、示しています。

Prior Foreign Application(s)

外国での先行出願

11-157724	Japan
(Number)	(Country)
(番号)	(国名)
2000-000744	Japan
(Number)	(Country)
(番号)	(国名)

私は、第35編米国法典119条(e)項に基いて下記の米国特許出願規定に記載された権利をここに主張いたします。

(Application No.) (出願番号)	(Filing Date) (出願日)
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(Application No.) (出願番号)	(Filing Date) (出願日)
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(Application No.) (出願番号)	(Filing Date) (出願日)
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Priority Not Claimed

優先権主張なし

4 June 1999	<input type="checkbox"/>
(Day/Month/Year Filed) (出願年月日)	<input type="checkbox"/>
6 January 2000	<input type="checkbox"/>
(Day/Month/Year Filed) (出願年月日)	<input type="checkbox"/>

I hereby claim the benefit under Title 35, United States Code, Section 119(e) of any United States provisional application(s) listed below.

(Application No.) (出願番号)	(Filing Date) (出願日)
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I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s), or 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of application.

(Status: Patented, Pending, Abandoned) (現況: 特許許可済、係属中、放棄済)

(Status: Patented, Pending, Abandoned) (現況: 特許許可済、係属中、放棄済)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Japanese Language Declaration
(日本語宣言書)

委任状： 私は下記の発明者として、本出願に関する一切の手続きを米特許商標局に対して遂行する弁理士または代理人として、下記の者を指名いたします。（弁護士、または代理人の氏名及び登録番号を明記のこと）

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第二共同発明者	日付	Second inventor's signature	Date
住所	Residence		
国籍	Citizenship		
私書箱	Post Office Address		

(第三以降の共同発明者についても同様に記載し、署名すること)

(Supply similar information and signature for third and subsequent joint inventors.)